Fig.1

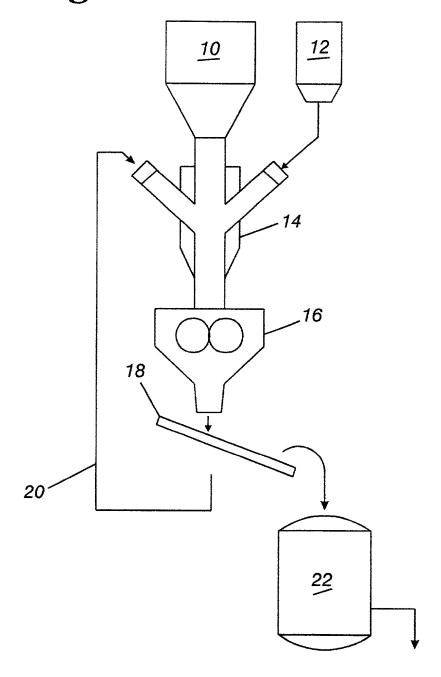


Fig.2

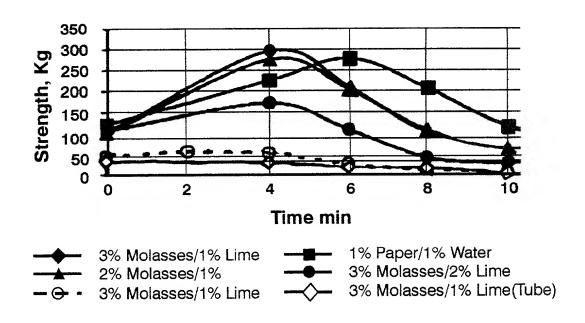
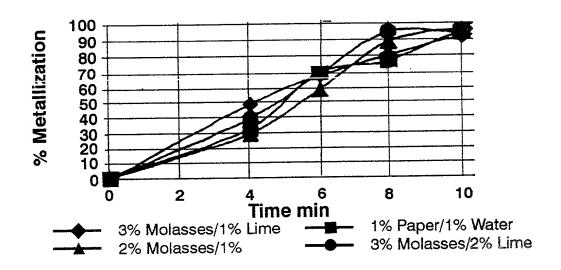


Fig.3



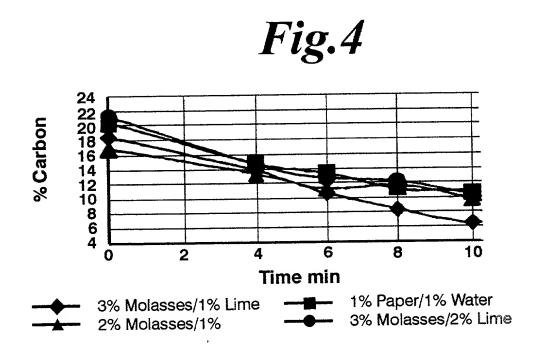
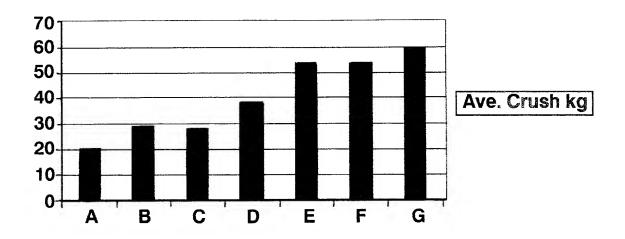
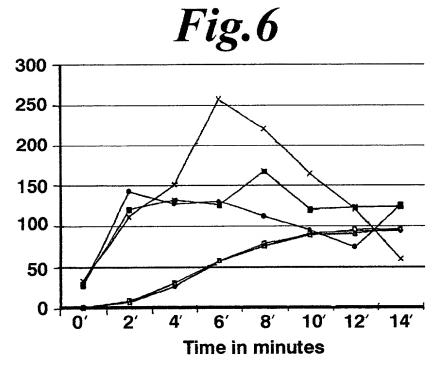


Fig.5





-20 Mesh % Met
-20 Mesh % Met
-3 Mesh % Met
-3 Mesh % Met
-3 Mesh % Met
-3 Mesh kg avg. Crush Strength-kg
-3 Mesh kg avg. Crush Strength-kg